

1 REVOLVING SUPPORT BRACKETS



Table 1.1 p. 1 shows the revolving brackets currently available as optional and their use according to the gas

unit heaters in and out of production.

Table 1.1 Revolving wall support brackets

Models in production		Revolving support brackets					
		019800020	019800024	019800028	0STF020	OKMN000	019800026
Next-R	R15 R20	-	-	-	•	-	-
	R30 R40	•	-	-	-	-	-
	R50	-	-	-	-	•	-
	R60	-	-	-	-	-	•
	R80	-	-	•	-	-	-
	R30 C R40 C R50 C R80 C	-	-	-	-	-	-
	R30 V R40 V R50 V	-	-	-	-	-	-
Next-G	G 20 EC	-	-	-	•	-	-
	G 30 G 30 EC G 35 EC G 45 G 45 EC	•	-	-	-	-	-
	G 60 G 60 EC	-	-	-	-	•	-
	G 75 EC	-	-	-	-	-	•
	G 90 G 90 EC	-	-	•	-	-	-
	M20 M25	•	-	-	-	-	-
M	M30	-	•	-	-	-	-
	M35 M40	-	-	-	-	•	-
	M50	-	-	-	-	-	•
	M60	-	-	•	-	-	-
	M20 C M30 C M60 C	-	-	-	-	-	-
	Models out of production						
G	G30 G45	•	-	-	-	-	-
	G60	-	•	-	-	-	-
	G100	-	-	•	-	-	-
B 15	B 15	-	-	-	-	-	-
K	K32 K45	•	-	-	-	-	-
	K60	-	•	-	-	-	-
	K100	-	-	•	-	-	-

• Applicable
- Not applicable

F, F1, F2	F1 21 F1 31 F 20 F 30	•	-	-	-	-
	F2 60 F1 36 F1 41 F 40	-	•	-	-	-
	F1 51	-	-	-	-	•
	F2 80 F1 61 F 60	-	-	-	-	•
	F2 100 F1 81 F 80	-	-	•	-	-
	F1 21 C F1 41 C F1 81 C	-	-	-	-	-
	F1 21 CM F1 41 CM F1 81 CM	-	-	-	-	-
Evoluzione	E 32	-	-	-	-	-
	E 42 E 43	-	-	-	-	-
	E 52	-	-	-	-	-
	E 72	-	-	-	-	-
Mxt	Mxt 40 Mxt 50 Mxt 60	-	-	-	-	-
	GR1	GR1 15 GR1 20 GR1 30	•	-	-	-
		GR1 40	-	•	-	-
GR1 60		-	-	-	-	•
GR1 80		-	-	•	-	-

- Applicable
- Not applicable



All revolving support brackets are supplied complete with rear support plate and bolts for securing the gas unit heater.

Figure 1.1 Revolving wall support bracket

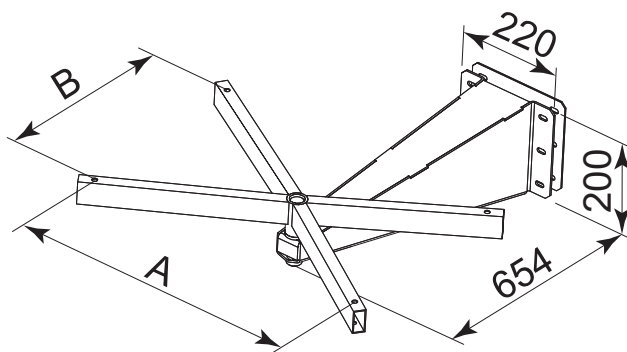
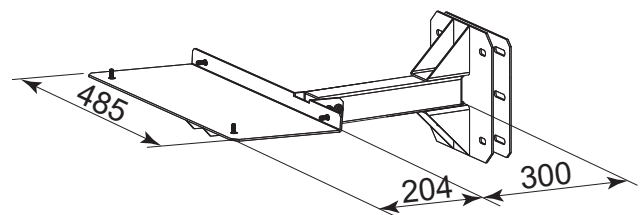


Table 1.2 Revolving wall support brackets

Code	Figure	A	B
O19800020	1.1 p. 2	370	405
O19800024		510	405
OKMN000		620	405
O19800026		810	405
O19800028		1010	405

Figure 1.2 OSTF020



2 FIXED SUPPORT BRACKETS



Table 2.1 p. 3 shows the fixed brackets currently available as optional and their use according to the gas unit

heaters in and out of production.

Table 2.1 Fixed support brackets

Models in production		Fixed support brackets			
		OSTF010	OSTF005	OSTF009	OSTF017
Next-R	R15 R20	-	-	-	-
	R30 R40	-	•	• (3)	-
	R50	-	•	• (3)	-
	R60	-	•	• (3)	-
	R80	-	•	• (3)	-
	R30 C R40 C R50 C R80 C	-	-	•	-
	R30 V R40 V R50 V	-	-	-	-
Next-G	G 20 EC	-	-	-	-
	G 30 G 30 EC G 35 EC G 45 G 45 EC	•	-	• (3)	-
	G 60 G 60 EC	•	-	• (3)	-
	G 75 EC	•	-	• (3)	-
	G 90 G 90 EC	•	-	• (3)	-
	M20 M25	-	•	-	-
M	M30	-	•	-	-
	M35 M40	-	•	-	-
	M50	-	•	-	-
	M60	-	•	-	-
	M20 C M30 C M60 C	-	-	•	• (2)
	Models out of production				
G	G30 G45	•	-	• (1)	-
	G60	•	-	• (1)	-
	G100	•	-	• (1)	-
B 15	B 15	-	-	-	-
K	K32 K45	•	-	• (1)	-
	K60	•	-	• (1)	-
	K100	•	-	• (1)	-
	F, F1, F2	F1 21 F1 31 F 20 F 30	•	•	• (1)
F2 60 F1 36 F1 41 F 40		•	•	• (1)	-
F1 51		•	•	• (1)	-
F2 80 F1 61 F 60		•	•	• (1)	-
F2 100 F1 81 F 80		•	•	• (1)	-
F1 21 C F1 41 C F1 81 C		-	-	•	• (2)
F1 21 CM F1 41 CM F1 81 CM		-	-	•	•

- Applicable
- Not applicable
- 1 Only recommended when using OSCR011 duct (Section C01.03)
- 2 Recommended only when using the mixing chamber kit and base frame (Section C01.07)
- 3 Only recommended when using OSCR007 or OKTC004 ducts (Section C01.03)

Evoluzione	E 32	-	•	-	-
	E 42	-	•	-	-
	E 43	-	•	-	-
	E 52	-	-	-	-
Mxt	E 72	-	-	-	-
	Mxt 40	-	-	•	•
	Mxt 50	-	-	•	•
GR1	Mxt 60	-	-	•	•
	GR1 15	-	•	-	-
	GR1 20	-	•	-	-
	GR1 30	-	•	-	-
	GR1 40	-	•	-	-
	GR1 60	-	•	-	-
	GR1 80	-	•	-	-

- Applicable
- Not applicable
- 1 Only recommended when using OSCRO11 duct (Section C01.03)
- 2 Recommended only when using the mixing chamber kit and base frame (Section C01.07)
- 3 Only recommended when using OSCRO07 or OKTC004 ducts (Section C01.03)

Figure 2.1 Tubular support bracket

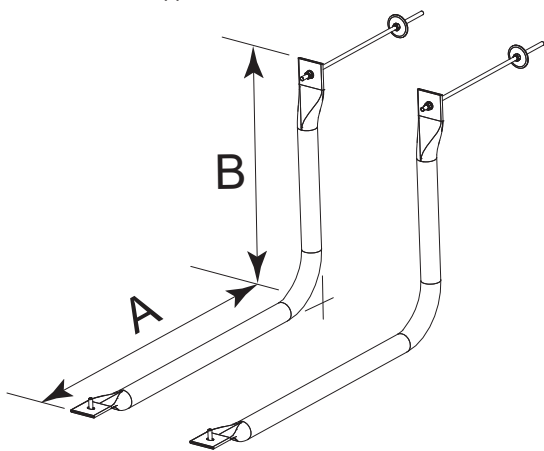


Figure 2.2 Support bracket

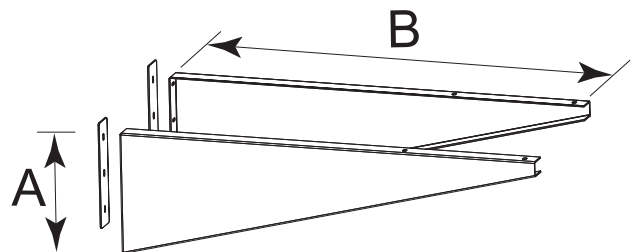


Table 2.2 Tubular support brackets

Code	Figure	A	B
OSTF005	2.1 p. 4	833	650
OSTF010		983	650

Table 2.3 Support brackets

Code	Figure	A	B
OSTF009	2.2 p. 4	400	1400
OSTF017		466	1600



The tubular support brackets are supplied complete with tie rods and bolts for securing the gas unit heater.



All fixed support brackets are supplied complete with rear support plate and bolts for securing the gas unit heater.

3 VERTICAL DOWNFLOW GAS UNIT HEATERS

Vertical downflow gas unit heaters do not require wall mounting brackets, as they must be suspended from the ceiling of the heated room.

The gas unit heater is equipped, on the fan side, with appropriate vertical suspension brackets, to which the gas unit heater supports can be connected (Figure 3.1 p. 5).

The mounting must be such that the brackets are not stressed outwards, but always on axis with the brackets. A minimum of rotation around the axis of the fixing screw is permitted.

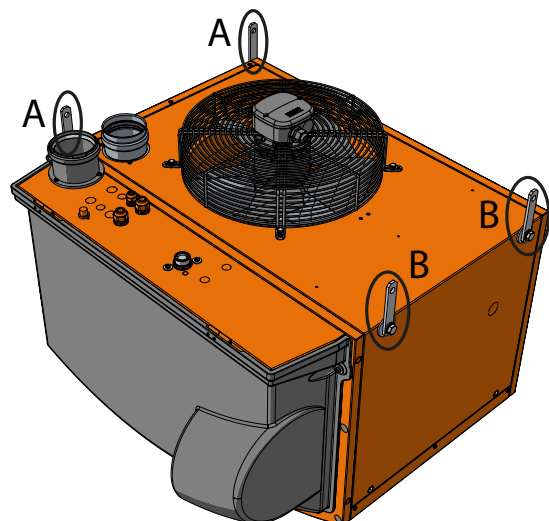
The suspension brackets on the upper side of the gas unit heater (flue gas outlet side) are already fitted, while those on the lower side must be fitted by the installer (Figure 3.2 p. 5).

The R15, R20 and G 20 EC gas unit heaters are not equipped with vertical suspension brackets, as the installation with vertical downflow is carried out by means of the revolving support bracket OSTF020 (available as an optional, Section C01.05).



Do not use other systems to hang the gas unit heater than the provided brackets.

Figure 3.1 Under ceiling support brackets



- A Vertical suspension brackets, already fitted on the gas unit heater
- B Supplied vertical suspension brackets, to be fitted on the gas unit heater

Figure 3.2 Fitting of lower vertical suspension brackets for vertical downflow gas unit heaters

